

# Toyana 618/2 deep groove ball bearings

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Bore Diameter (mm)	14
Outer Diameter (mm)	16
Bearing Type	steel with bronze
Shaft Dia., Nominal (d)	14.0000
Shaft Size (ds) – 14 +0 / -0 .027	14 +0 / 0 .027
Housing Bore Dia. (Dh) – 16 +0.018 / -0	16 +0.018 / 0
Bearing Outside Diameter, Nominal(Do)	16.000
Bearing Bore after Mounting (di)	16.148 / 16.010
Average Clearance (Cd)	0.0900
Wall Thickness (S3)	0.965
Bearing Length, Nominal (B)	20.000
Bearing Length Tolerance (B tol.) – +0 / -0.40	+0 / 0.40
OD Chamfer Length (Co)	0.600
ID Chamfer Angle (B deg.)	35
ID Chamfer Length (Ci)	0.300
Lube Hole Dia. (dl)	4.000
Material	Copper plated steel shell with sined bronze liner