

# NTN HMK1212 needle roller bearings

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|                         |                 |
|-------------------------|-----------------|
| da                      | 71.438 mm       |
| Da                      | 180 mm          |
| Ca                      | 69.799 mm       |
| A1                      | 111.125 mm      |
| A2                      | 171.45 mm       |
| ba                      | 52.388 mm       |
| H                       | 222.25 mm       |
| H1                      | 114.3 mm        |
| H2                      | 44.45 mm        |
| J min.                  | 295.275 mm      |
| J max.                  | 333.375 mm      |
| J1                      | 60.325 mm       |
| L                       | 387.35 mm       |
| N1                      | 22.225 mm       |
| R1                      | 66.675 mm       |
| R2                      | 30.163 mm       |
| RG                      | 3/8 NPT         |
| PG                      | 1/4 NPT         |
| h                       | 47.625 mm       |
| Housing                 | FSAF 617        |
| Bearing                 | 1317 K          |
| Adapter sleeve assembly | SNW 117×2.13/16 |
| Stabilizing ring        | 2 x SR-1617     |

|  |                |
|--|----------------|
| Labyrinth ring                         | 2 x LOR 182    |
| PosiTrac Plus contact element          | 2 x B10724-184 |
| End plug (suffix Y)                    | EPR 10         |
| Max. speed for PosiTrac Plus seal      | 1950 r/min     |
| P60°                                   | 104 kN         |
| P90°                                   | 62.3 kN        |
| P120°                                  | 39.1 kN        |
| P150°                                  | 35.6 kN        |
| P180°                                  | 42.9 kN        |
| Pa                                     | 10.5 kN        |
| Mass pillow block                      | 25.5 kg        |
| Cap bolt                               | 2 x 3/4-10 UNC |
| Cap bolt recommended tightening torque | 515.2 N·m      |
| Cap bolt, SAE grade                    | 8              |
| Appropriate attachment bolt size G     | 0.75 in        |
| Initial grease fill                    | 365.71 g       |